

Date: Wednesday, 1/23/2008 11:30:21 AM  
User: Kim Johnston

Ship ASAP

Dart Aerospace Ltd.

split into  
08 08/01/24

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MIRROR BRACKET RH
Job Number	: 36908		
Estimate Number	: 12340		
P.O. Number	:	Part Number	: D20134
This Issue	: 1/23/2008 S.O. No. :	Drawing Number	: D2013 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1/1 Type : SMALL /MED FAB	Drawing Revision	: C
Previous Run	: 36200	Material	:
Written By	:	Due Date	: 2/1/2008 Qty: 6 Um: Each
Checked & Approved By	: <u>08 01 23</u>		
Comment	: Est Rev.A New Issue 05-11-01 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR0750W049	304 RD Tube 750 x .049W
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Comment: Qty.: 2.0447 f(s)/Unit Total : 20.4467 f(s)  
Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing  
(M304TR0.750W.049)  
Batch: B 106015 x 7

FF 08-01-24 (6)

2.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

- 1-Punch as per template D2013-T3 and Dwg D2013
- 2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545
- 3-Bend (1) tube as per Dwg D2013 using Jig DT8201  
Identify as D2013-3.
- 4-Deburr as required

FF 08-01-24 (6)

FF 08-01-29 (6)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

08/01/27 (+6 RH)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: N/A

FL 08/01/30 (6)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: P Date: 08/01/31  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Date: Wednesday, 1/23/2008 11:30:21 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET RH

Job Number: 36908

Part Number: D20134

Job Number:



Seq. #:

Machine Or Operation:

Description :

50

QC21

FINAL INSPECTION/W/O RELEASE



(6)

Comment: FINAL INSPECTION/W/O RELEASE

2008/1/31

Job Completion



2008/1/31 (6)  
u

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

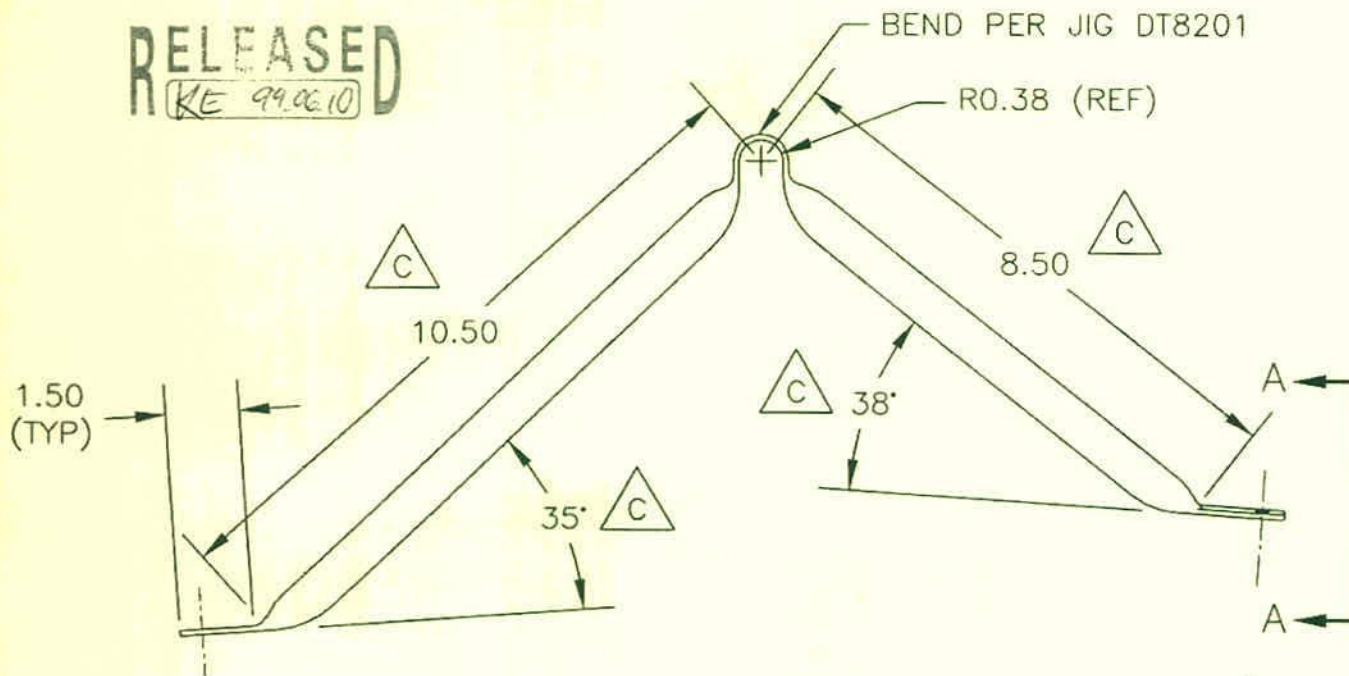
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

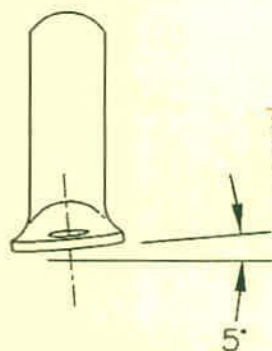
NOTE: Date & initial all entries

RELEASED  
KE 99.06.10

**DART**



D2013-1 LH SHOWN  
D2013-2 RH OPPOSITE  
(FOR 205 MIRROR)



VIEW A-A

DRILL  $\phi 0.257$  (TYP)  
0.400 (TYP)

NO. 36908  
WORK ORDER  
SHIP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 OD x 0.049 WALL

DESIGN	JB	DRAWN BY	RF	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA
CHECKED	KE	APPROVED	[Signature]	DRAWING NO. D2013
DATE	99.06.07	TITLE	MIRROR BRACKET	REV. C
A	90.10.22	NEW ISSUE		SHEET 1 OF 3
B	94.06.15	REDRAWN		SCALE
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS		NIS



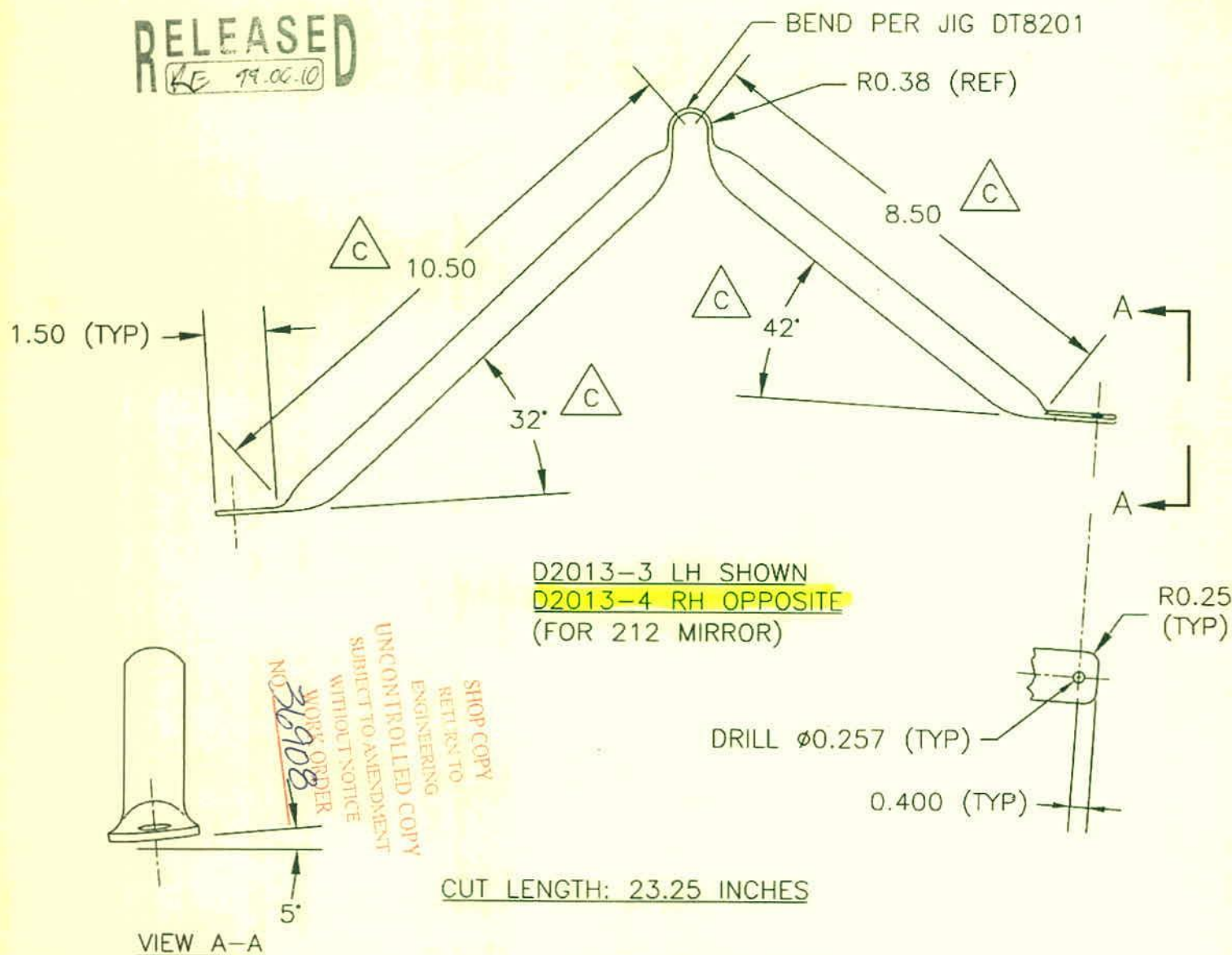


RELEASED  
KE 79.06.10

**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD HAMMERSBURY, ONTARIO, CANADA	REV. C
JB	RF		
CHECKED	APPROVED	DRAWING NO.	SHEET 2 OF 3
KE	[Signature]	D2013	
DATE	TITLE	SCALE	
99.06.07	MIRROR BRACKET	NTS	





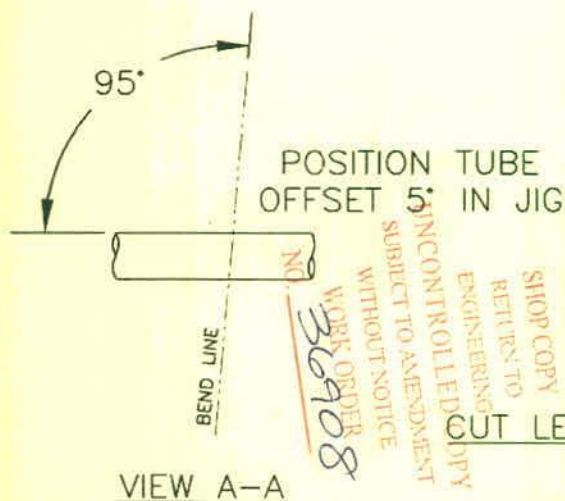
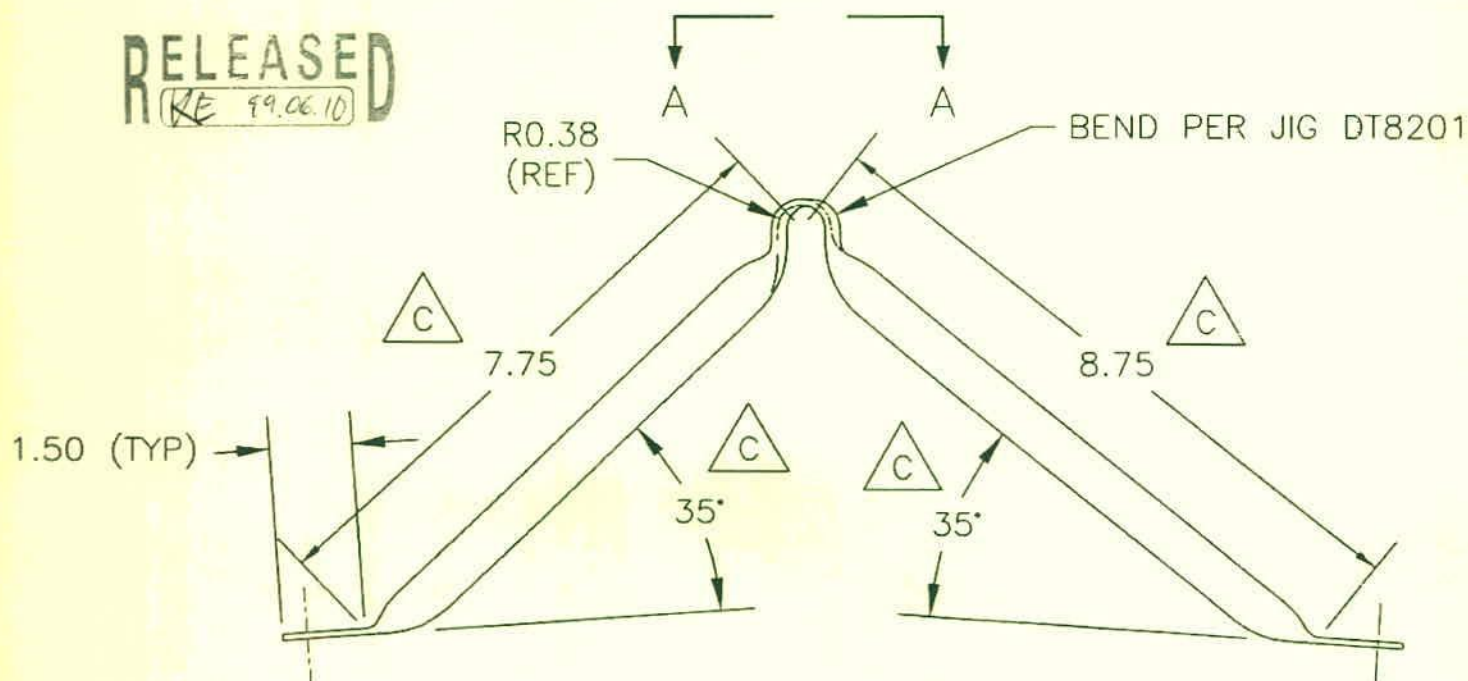


RELEASED  
(KE 99.06.10)

**DART**

ISSUED  
COPY

DESIGN	JB	DRAWN BY	KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KE	APPROVED	KE	DRAWING NO. D2013
DATE	99.06.07	TITLE	MIRROR BRACKET	REV. C
				SHEET 3 OF 3
				SCALE NTS



D2013-5 LH SHOWN  
D2013-6 RH OPPOSITE  
(FOR 204 MIRROR)

DRILL  $\phi 0.257$  (TYP)  
R0.25 (TYP)  
0.400 (TYP)

CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 O.D. x 0.049 WALL

NO. 36908  
WORK ORDER  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
ENGINEERING  
UNCONTROLLED COPY  
RETURN TO  
SHOP COPY  
REVISIONS TO

